



Elettra  
Sincrotrone  
Trieste

# The Collaboration between Elettra Sincrotrone Trieste and Zambon Chemicals on polymorphs characterization.

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XRD1 is a general-purpose, X-ray diffraction beamline characterized by a large energy spectrum, a high flexibility in the experimental set-up and many instrumental solutions in order to be able to host different kind of experiment:

- Powder diffraction
- Grazing incidence
- *Extreme conditions* experiments (e.g. high pressure, high temperature)
- Small molecule structure solution
- Macromolecule (protein) structure solution

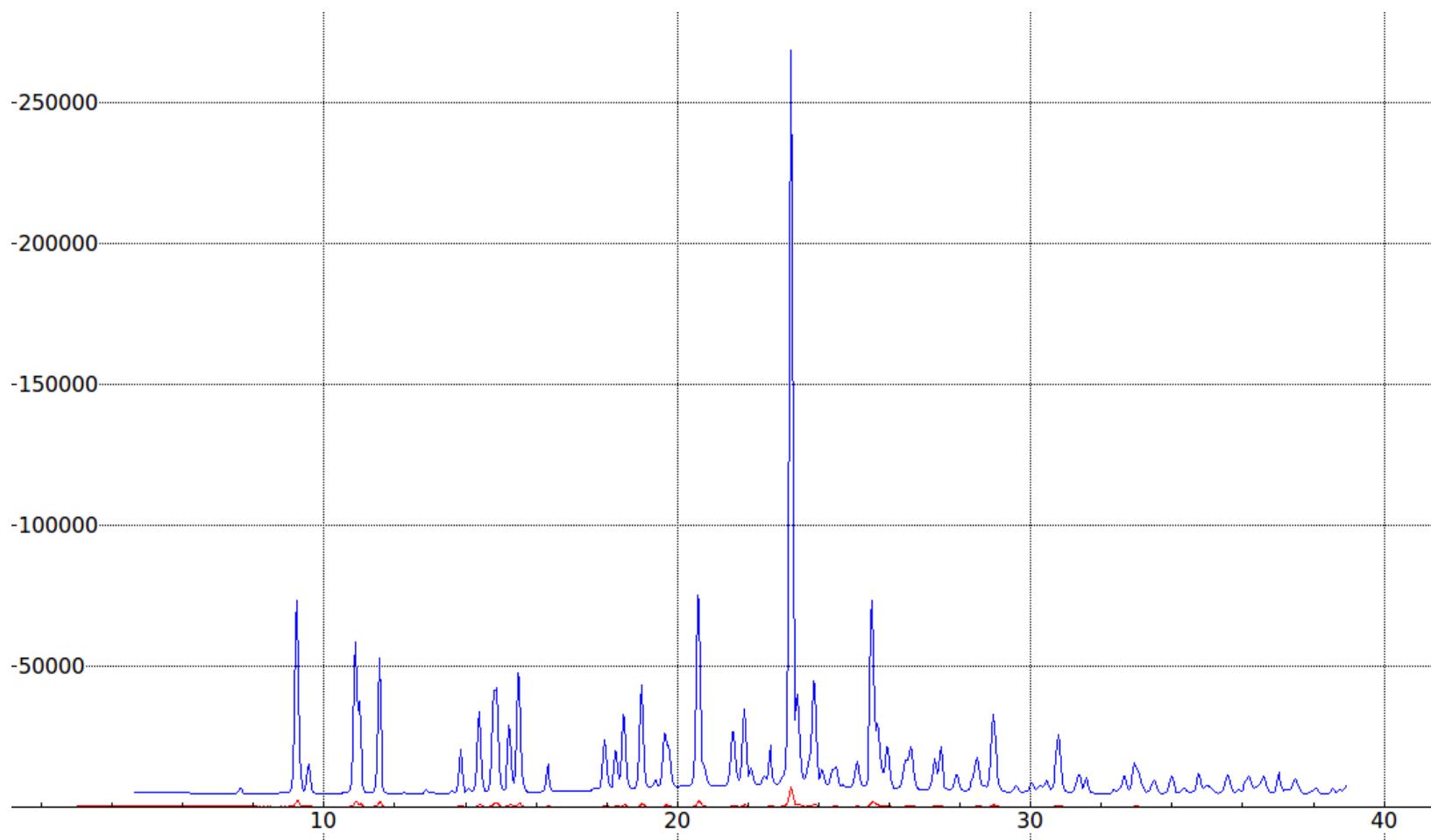
(We face very often systems with possible industrial application)

The use of hard X-rays is widespread in industry, in particular in the pharmaceutical one (both in drug discovery/design and in preparation of finite products)

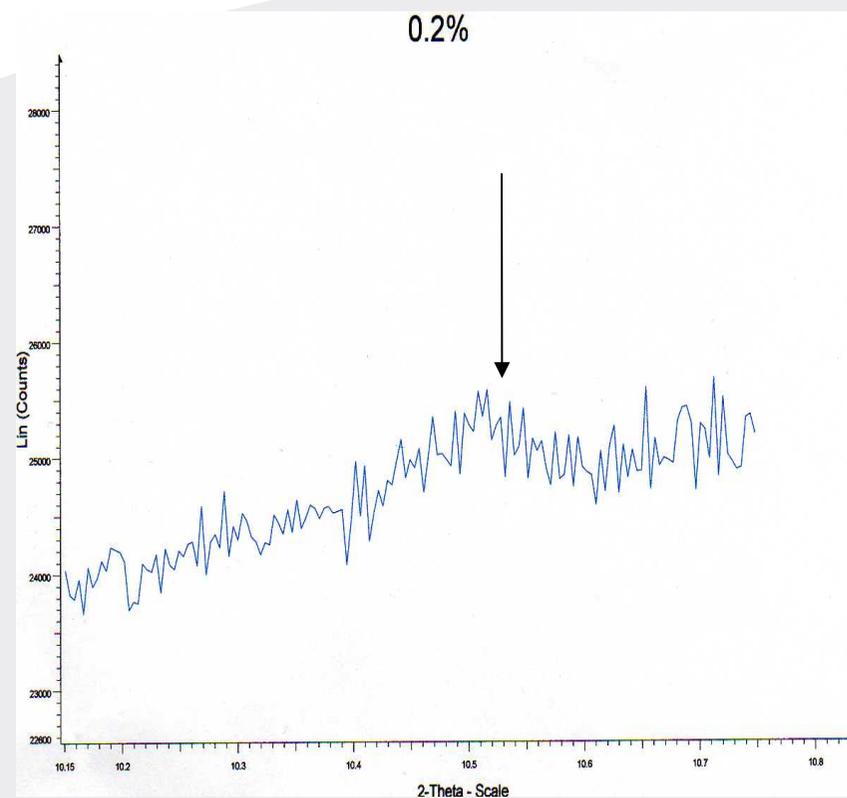
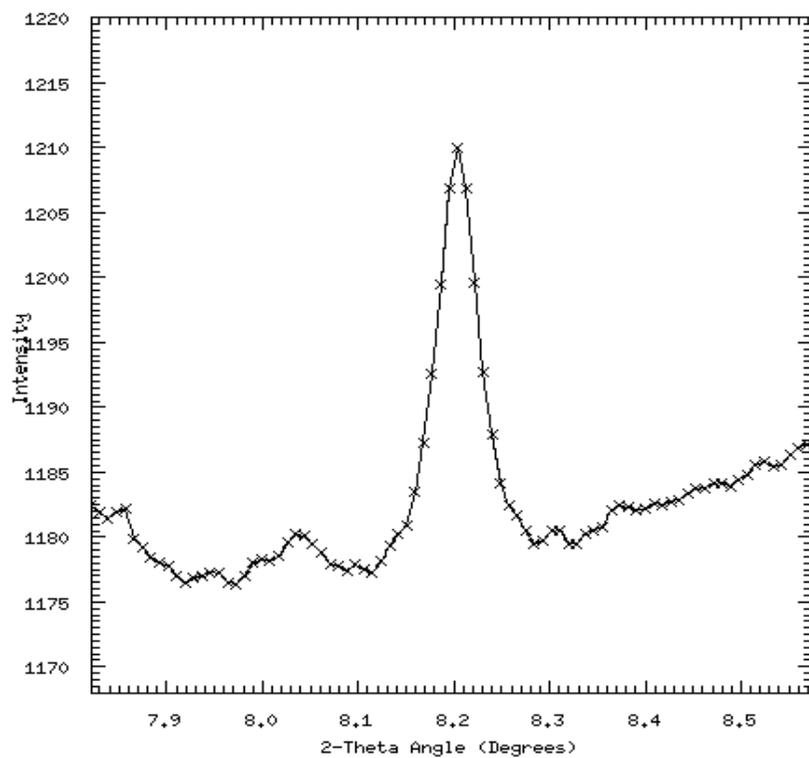
⇒ shared knowledge and languages (accepted methods)

Synchrotrons (more intense X-rays sources and cutting edge instrumentation) can push forward the limits of conventional X-ray sources, opening new opportunities both for industrial process control and for new products.

Polymorphism characterization is based on the capability of X-rays to distinguish among different crystalline forms of the same molecule



We started from here (2009)...



Where we are (long term activities):

- Not only *experiments* but *measures* (long term activities)

⇒ well established procedures/methods (quality and standardization) [tenths of procedures introduced, new methods for data quality indicators, radiation damage evaluation, ]

⇒ dedicated processes (e.g. full traceability of samples and data) [2D barcodes for sample automatic identifications]

⇒ optimized technologies (hardware and software) [thousands of software code lines, specific environments for pharmaceuticals samples, safety-related solutions]

⇒ automation (large volumes of measures) [automatic sample manipulation via robotic solution, automatic data collection and analysis]

New opportunities, not considered at the beginning :

- Pushing the known techniques exploiting gained experience

*e.g. >> We have been asked to provide methods to improve the Limit of detection, up to 50 ppm or lower*

- New technologies to overcome specific problems

*e.g. >> We develop new methods/algorithms (patent) for data quality estimation/quantification, radiation damage evaluation, noise reduction for improved data quality, process control*

- new opportunities for business

*e.g. >> Finite product test: measures of the pills content in the blisters (final quality control, anti-counterfeiting, competitors quality )*

Thanks for your attention